Work Orde	er ID 82734 56:59 PM			734*						5°°° 19 5 0255599	Page 1
Revision ID: Item Name:	D412-724-041 Head Rest Assembly, Center 05/04/2012 Start Qty: 4.0 20/04/2012 Req'd Qty: 4.0	/ /) ¬/	Accept 32.	*N900 Cust Item I Customer:		100) *	Setup	Start Stop	*N:	S1* S2*
Approvals:	Process Plan: MLJ QC:	Date: 12/04/05	Tooling: SPC (Y/N):		ate:				Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center ID			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rejec Qty		Reject Number	Insp. Stamp
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Part No	:	PAR #:	Fault Category:	NCR: Ye	es No DQ	A:	Date: _	1
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC	Corrective Action Section B			Verification	Ammayal	A				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector				
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NOTE: Date & initial all entries

Work Order ID 82734 Page 2 April-05-12 12:56:59 PM Item ID: D412-724-041 Accept *N900040100* Setup Start **Revision ID:** Item Name: Head Rest Assembly, Center **Start Date:** 05/04/2012 Start Qty: 4.00 **Cust Item ID: Required Date:** 20/04/2012 Req'd Qty: 4.00 **Customer:** Reference: Run Start Approvals: **Process Plan:** Date: Tooling: Date: Stop __ Date: SPC (Y/N): Date: Sequence ID/ **Operation** Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. **Work Center ID** Description **Run Hours** Oty Code Otv Number Stamp 130 0.00 Packaging *130* Packaging 0.00 Memo Packaging Identify and pack for shipping as per PPP D412-724 041Location: PPP Rev: CX 12/7/9. MV 12-07-06 140 QC21- Final Inspection - Work Order Release 0.00 *140* QC 0.00 Memo Quality Control

W/O:			10/0	RK ORDER CHANGES					
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NOTE: Date & initial all entries

Work Order ID: 82734

Parent Item:

D412-724-041

Parent Item Name: Head Rest Assembly, Center

82734

ST186

No

73224

D412-724-041

Start Date: 05/04/2012

Required Date: 20/04/2012

Page 1

Start Qty: 4.00

Required Qty: 4.00

Manufactured

Comments:	IPP Rev:A04.09.08	New IssueKJ/JLM											
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-10R6 *AN595- Screw	10R6*	Purchased	No			120	Each	169.0000	**	x6 Ja	¥ 8	7	
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Tube Assembly

Location Loc Qty Loc Code ST186 3 2

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NOTE: Date & initial all entries

3.0 INSTALLATION PROCEDURE

To install a Dart Head Rest Assembly:

- If installed, remove the existing Head Rest Assembly by pulling the quick release pin that attaches it to the seat. Make note of the installation position (if applicable).
- Inspect the seat for damage in the vicinity of the Head Rest Assembly. Consult the Aircraft Maintenance Manual for disposition if damage is observed.
- If only replacing the Head Rest with the equivalent Dart D3303-041 Head Rest, separate the existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble D3303-041 Head Rest with existing Tube Assembly by installing 4 screws and tightening to 15-25 in lb.
- If only replacing the Tube Assembly with a Dart D3304-041/-043/-044 Tube Assembly. separate the existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble existing Head Rest with Dart D3304-041/-043/-044 Tube Assembly by installing 4 screws and tightening to 15-25 in lb.
- Slide the new or modified Head Rest Assembly into the seat tube and lock in place at the same location that the old Head Rest Assembly was installed (if applicable) using the guick release pin. Ensure pin is properly engaged.

4.0 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart Head Rests.

5.0 PARTS LIST

~QTY ₁-041	QTY -043	QTY -044	Part Number	Description
			D412-724-011	Dart Replacement Head Rest Kit, for 205/212/412
X			D412-724-041	Head Rest Assembly, Center
	Х		D412-724-043	Head Rest Assembly, LH
		Х	D412-724-044	Head Rest Assembly, RH
11"	_1_	1_	_D3303=041	Head Rest
71-			-D3304-041	Tube Assembly
	1		D3304-043	Tube Assembly
		1	D3304-044	Tube Assembly
14	_4_	4	-AN525-10R6	Screw
	X	X X X	X X X X 1 1 1 1 1	D412-724-011 D412-724-041 D412-724-041 D412-724-043 D412-724-044 D412-7

April-05-12 12:56:59 PM

Item ID:

D412-724-041

Revision ID:

Head Rest Assembly, Center

Item Name: **Start Date:**

Required Date: 20/04/2012

Reg'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: ML5

Date:

SPC (Y/N):

Accept

Date:

N900040100

Date:

Run

Stop

Setup Start

QC:

Operation

Set Up/

Tool ID

Tool # Plan

Accept

Reject

Sequence ID/ Work Center ID

Description

Run Hours

Code

Qty

Qty

Stamp Number

Draw Nbr

Revision Nbr

Rev N/A

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DC

Document Control

DOCUMENT CONTROL

Memo If D412-724-041 is a W/O on it's own, Photocopy bluefile and create labels per

PPP D412-724-041 CHG001

110

Pick Kit

0.00

0.00

110

Packaging

Memo

0.00

Packaging

120

QC

Memo

OC4-100% Inspect kits for completeness

0.00

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Quality Control

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